

# Sunstone Circuits

## DFMplus Summary Report

Job Name  
DFM081-wireless\_controller\_v0

Creation Time  
2014-08-14  
15:55:31

New/Repeat Order  
New Job

Part Number  
Wireless\_Controller

Revision  
V0

Customer Name

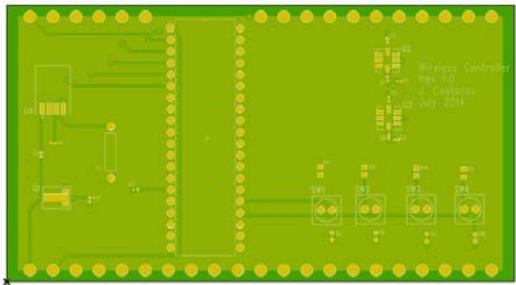
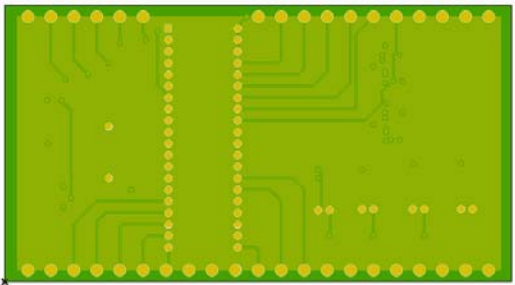
Operator Name  
lyndap

Contact Name

Contact Email

Job Class  
IPC Class 2

### Job View

Buildup	Top View	Bottom View
<ul style="list-style-type: none"> <li>solder_paste-top </li> <li>silk_screen-top </li> <li>solder_mask-top </li> <li>copper-top </li> <li>copper-bot </li> <li>solder_mask-bot </li> <li>silk_screen-bot </li> </ul>		

### Comments

Validation between gerber data and IPC-D-356 net list found discrepancies. Unable to verify findings. Discrepancies may delay order processing.  
Bottom side silkscreen file is empty. Submitting an empty file may cause delay in order processing. Please confirm.

#### DFM findings.

4.311mil space top and bottom layers (1 place) at R5. PCB designs with spaces < 5mil require a custom quote. This will add to the cost of manufacturing the PCB. If the PCB design can be adjusted in this one location to a 6mil space, your PCB can be quoted/ manufactured using Sunstone's PCBExpress Quickturn or PCBpro Full Feature services.

## Sunstone Circuits DFMplus Summary Report

Validation Status: **Validation Errors**  
 Validation Report: 2 Shorts 5 Broken 0 Possible Short 0 Possible Broken 0 Missings 0 Extras

### Job Info

Part Size (X,Y) inch <b>4.4 x 2.4</b>	Thickness <b>62 mil</b>	I/L Weight <b>0 Oz</b>	O/L Weight <b>1 Oz</b>
Copper Layers <b>2</b>	Drill Layer <b>1</b>	Rout Length <b>13.6 inch</b>	
Soldermask Side <b>Both</b>	Soldermask Color <b>Green</b>	Soldermask Type <b>Undefined</b>	
Silkscreen Side <b>Top</b>	Silkscreen Color <b>White</b>	Impedance Tolerance <b>0%</b>	Board Bow And Twist Percentage <b>0%</b>
Gold Thickness <b>0 mil</b>	Material <b>FR4</b>	Finish Type <b>HAL</b>	

### NC Layer Info

Drill Type	Number Of Bits	Number Of Holes	Min Hole Size (mil)	Max Hole Size (mil)
PTH	5	171	25	65
NPTH	0	0	N/A	N/A
Via	0	0	N/A	N/A
Laser	0	0	N/A	N/A
<b>Total:</b>	<b>5</b>	<b>171</b>		

**Total stacked holes count: 0**

### Outer Layer Info

Top SMD Pads <b>61</b>	Top SMD Min Pitch <b>5.4 mil</b>	Bottom SMD Pads <b>1</b>	Bottom SMD Min Pitch <b>0 mil</b>
Top BGA Pads <b>1</b>	Top BGA Min Pitch <b>5.4 mil</b>	Bottom BGA Pads <b>0</b>	Bottom BGA Min Pitch <b>N/A</b>
Top SMD Min Width <b>5.4 mil</b>	Top BGA Min Width <b>5.4 mil</b>	Bottom SMD Min Width <b>60 mil</b>	Bottom BGA Min Width <b>N/A</b>
Has Top Drilled SMD/BGA <b>Yes</b>	Top Test Point Count <b>181</b>	Has Bottom Drilled SMD/BGA <b>Yes</b>	Bottom Test Point Count <b>88</b>
Gold Area Top <b>0 inch<sup>2</sup></b>	Expose Area Top <b>0.542 inch<sup>2</sup></b>	Gold Area Bottom <b>0 inch<sup>2</sup></b>	Expose Area Bottom <b>0.444 inch<sup>2</sup></b>
Gold Finger Count Top <b>1</b>		Gold Finger Count Bottom <b>0</b>	
Top Gold Fingers Typ Width <b>5.4 mil</b>	Top Gold Fingers Typ Length <b>5.4 mil</b>	Bottom Gold Fingers Typ Width <b>N/A</b>	Bottom Gold Fingers Typ Length <b>N/A</b>
Top Line to BGA Spacing <b>5.4 mil</b>		Bot Line to BGA Spacing <b>N/A</b>	

## Sunstone Circuits DFMplus Summary Report

### DFM Analysis

Layer	Minimal Spacing (mil)	Typical Spacing (mil)	Minimal AR (mil)	Typical AR (mil)	Minimal Line Width (mil)	Typical Line Width (mil)
copper-top	4.3 (# 1)	6 (# 259)	5.4 (# 46)	5.5 (# 46)	5.4 (# 1)	8 (# 53)
copper-bot	4.3 (# 1)	6 (# 298)	5.5 (# 42)	5.5 (# 42)	8 (# 80)	8 (# 80)
Summary	4.3		5.4		5.4	

Layer	Min PTH To Cu (mil)	Typ PTH To Cu (mil)
copper-top	5.4 (# 1)	17.5 (# 40)
copper-bot	9.8 (# 2)	11.5 (# 42)



## Sunstone Circuits DFMplus Summary Report

### Copper Layer Info

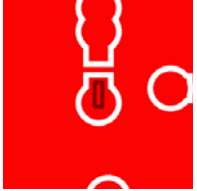
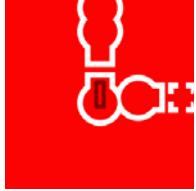
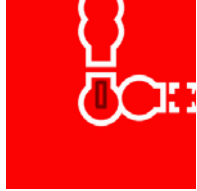
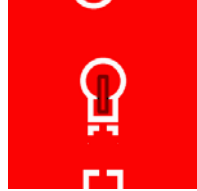

Layer	Copper Area ( inch <sup>2</sup> )	Copper Usage (%)	Copper Weight [Base]	Copper Thickness [Final]
copper-top	9.07	86	0 Oz	0 mil
copper-bot	9.04	86	0 Oz	0 mil

### DFM Report


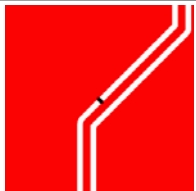

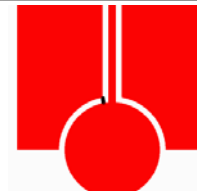
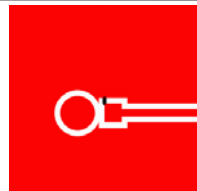
Legend: ⚠ Below standard processing    ⚠ Slight Modification necessary    ✅ Meets standard processing

#### copper-top


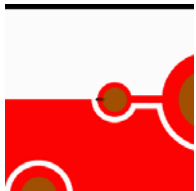
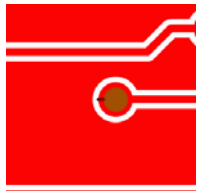

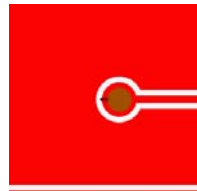
#### Lines

✅ 1) 8 mil	✅ 2) 8 mil	✅ 3) 8 mil	✅ 4) 8 mil	✅ 5) 8 mil
				
(3.3 ,1.734) inch	(3.31 ,1.234) inch	(3.31 ,1.234) inch	(3.31 ,1.611) inch	(3.418 ,1.42) inch


#### Spacing

⚠ 1) 4.311 mil	✅ 2) 6 mil	✅ 3) 6 mil	✅ 4) 6 mil	✅ 5) 6 mil
				
(3.33 ,1.228) inch	(0.214 ,0.649) inch	(0.195 ,0.63) inch	(0.191 ,0.152) inch	(1.128 ,0.813) inch

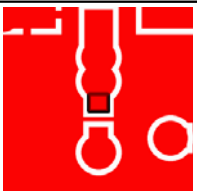
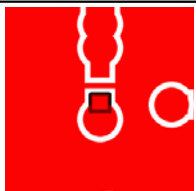
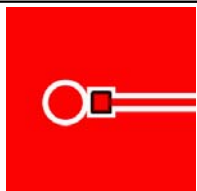
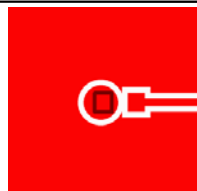
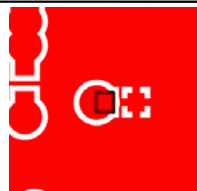
#### Annular Ring

✅ 1) 5.4 mil	✅ 2) 5.5 mil	✅ 3) 5.5 mil	✅ 4) 5.5 mil	✅ 5) 5.5 mil
				
(4.075 ,0.325) inch	(2.085 ,2.3) inch	(1.21 ,2.1) inch	(0.985 ,2.075) inch	(0.885 ,1.9) inch

#### PTH To Copper



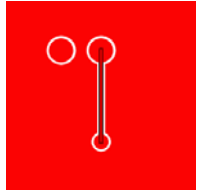
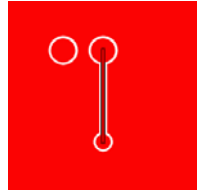
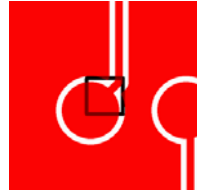
⚠ 1) 9.811 mil	N/A	N/A	N/A	N/A
				
(3.327 ,1.227) inch				

#### SMD Pads


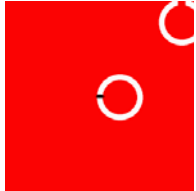



✅ 1) 18 x 20 mil	✅ 2) 18 x 20 mil	✅ 3) 18 x 20 mil	✅ 4) 18 x 20 mil	✅ 5) 18 x 20 mil
				
(3.3 ,1.778) inch	(3.3 ,1.742) inch	(1.138 ,0.8) inch	(1.102 ,0.8) inch	(3.384 ,1.74) inch

copper-bot


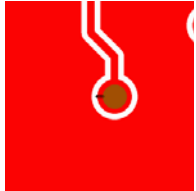



### Lines

▲1) 8 mil	▲2) 8 mil	▲3) 8 mil	▲4) 8 mil	▲5) 8 mil
				
(2.82 ,0.43) inch	(2.825 ,0.519) inch	(3.2 ,0.515) inch	(3.64 ,0.515) inch	(2.735 ,0.635) inch

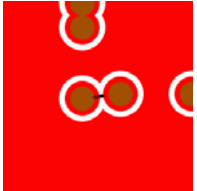
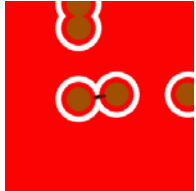
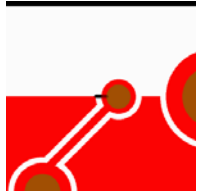


### Spacing

▲1) 4.311 mil	▲2) 6 mil	▲3) 6 mil	▲4) 6 mil	▲5) 6 mil
				
(3.33 ,1.228) inch	(0.489 ,0.651) inch	(0.253 ,0.1) inch	(0.453 ,0.1) inch	(0.591 ,0.152) inch

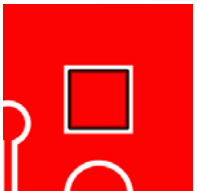
### Annular Ring

▲1) 5.5 mil	▲2) 5.5 mil	▲3) 5.5 mil	▲4) 5.5 mil	▲5) 5.5 mil
				
(2.087 ,2.292) inch	(1.21 ,2.1) inch	(0.985 ,2.075) inch	(0.892 ,1.913) inch	(0.717 ,1.813) inch

### PTH To Copper

▲1) 9.811 mil	▲2) 9.811 mil	▲3) 11.5 mil	▲4) 11.5 mil	▲5) 11.5 mil
				
(3.327 ,1.227) inch	(3.333 ,1.228) inch	(2.082 ,2.3) inch	(1.217 ,2.117) inch	(0.992 ,2.092) inch

### SMD Pads

▲1) 60 x 60 mil	N/A	N/A	N/A	N/A
				
(1.42 ,2.2) inch				

Attachments

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Attached files: 1

Layer	Type	Polarity	Input File Name
solder_paste-top	solder_paste	Positive	wireless controller v0.TopPaste
silk_screen-top	silk_screen	Positive	wireless controller v0.slk
solder_mask-top	solder_mask	Positive	wireless controller v0.smt
copper-top	power_ground	Positive	wireless controller v0.top
copper-bot	power_ground	Positive	wireless controller v0.bot
solder_mask-bot	solder_mask	Positive	wireless controller v0.smb
silk_screen-bot	silk_screen	Positive	wireless controller v0.bsk
plated01-02	drill	Positive	wireless controller v0.dri
oln	document	Positive	wireless controller v0.oln
top_asb	document	Positive	wireless controller v0.TopAssembly

